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Inco and nickel

- Nickel market will remain strong and supply increases will be limited for years
 China is having a major influence on the nickel market.
 - Inco has winning strategy for long-term success and leadership in metals and mining industry



Nickel outlook for 2005 is based on:
Demand increases from China stainless
Strong high nickel alloy demand
Limited nickel supply growth

LME price will adjust to the situation



The nickel market remains very healthy and will stay that way



Nickel demand remains strong in China – up 50% year over year

Demand for high nickel alloys is strong

Nickel supply will struggle to keep pace with demand growth Three sources of supply: **Primary production** Stainless steel scrap Nickel inventories

Each will be limited by real physical constraints



2006 market outlook

- Expect strong demand for nickel from nickel base alloys and stainless steel
- Aerospace market to strengthen further
 - Stainless capacity will increase by over 2.5 million tonnes, most will be in China
- Very low nickel inventories
- Limited nickel supply growth
- Inco Voisey's Bay starts
- Demand growth capped at about 3.5%



Supply will be limited for several years Next mine projects expected to go ahead?

		Expected Capacity (tonnes)
Inco's Voisey's Bay –	Q1/06	50,000
Inco's Goro –	Q4/07	60,000
BHP Billiton's Ravensthorpe –	Q4/07	45,000
CVRD's Vermelho -	Q4/08	46,000

With an assumed 4% long-term nickel demand growth rate, the market needs a "Goro-size" project every year to meet increased demand at that rate*

Only a portion % of Voisey's Bay will be new nickel on the market

Supply from these projects will be phased in 2006-to-2011



Developing new nickel projects is challenging

- Most "greenfield" nickel projects on the drawing board in feasibility stage;
- We're now seeing delays higher capital costs; financing challenges
- 7-to-10 years to bring on capacity, including three years to permit
- Much of world's nickel is lower grade
 Many deposits cannot be developed at a reasonable long-term nickel price
 Cyclicality of demand for nickel



China remains key driver of global growth with 16.4% industrial production growth in first half of 2005









China's growth means higher nickel consumption

Chinese Nickel Demand and Consumption



Inco made the investments necessary to assume a leading market position in Asia

Shanghai Sales Office

Inco TNC Limited (Japan, 1965)





Taiwan Nickel Refining Company (1984)



Korea Nickel Company (1989)



Jinco Non-Ferrous Metals Co. (Kunshun, China, 1997)



China has surpassed Japan as the largest nickel consumer during first quarter 2005, accounting for about 16% of demand

% World Nickel Demand





Inco has 560 employees in China as China's nickel market grows, we will grow with it

Shanghai - Sales Office	1997	2003	Dalian - • nickel foam plant (77% interest) • shearing plant 2005		
1994	Kunshan - Jinco Nickel Salts Plant (65% interest)	Jilin - exploration agreements	2004	Shenyang - Champower nickel foam plant (77% interest)	

Considering best options with start-up of Goro to serve the China stainless industry

INCO

During last period of strong global industrial production growth, driven by Japan from 1960 to 1974, world nickel demand growth averaged >7% per year



Similar potential as China continues to grow

*Average for periods indicated



If China follows the same path as Japan, it could experience nickel demand growth of over 17% per annum for the next eleven years, keeping world nickel demand well above the long-term trend



Chinese stainless capacity expected to increase by over six million tonnes and account for 70% of the growth in world output in the next five years



INCO STRATEGY FOR NICKEL

- Strongest operations
- Best growth plans
- Greatest reserve and resource position
- Leader in market presence
- Excellent financial position







Inco is the world's largest nickel producer outside of Russia



Inco 2004 Net Sales to Customers by Product



World Nickel Use

About 68% of nickel is used to make stainless steel – and 42% of our sales our destined for this use



Strong existing operations

- Principal Mines & Operations
 - Development Properties
- Other Metal Refineries



Sales Offices



We had record production levels in 2004 and plan to produce 485-to-490 million pounds in 2005

(millions of pounds)



2005 production challenges:

- Furnace rebuilds in Sudbury and Thompson
- Rainfall at PT Inco now at normal levels
- Manitoba's labour agreement expires on September 15

INC

* 3-month strike in Sudbury



Profitable growth through Voisey's Bay, Goro and PT Inco - when these projects reach expected capacity, our planned production should be about 35% higher than 2004's record level



2005 copper production should be 250 million pounds and we'll produce about 385,000 ounces of PGMs and 3.8 million pounds of cobalt



Our 2006 nickel unit cash costs after by-product credits should fall to \$2.00-to-\$2.10 a pound with the arrival of high-grade, low-cost feed from Voisey's Bay

Inco Nickel Cash Unit Cost of Sales, after by-product credits (millions of pounds)



- 1. Inco mine production costs (excludes external feed)
- 2. Cost with ramp up of Voisey's Bay
- 3. Cash costs with Goro almost 90% ramped up and Voisey's Bay full ramped up
- 4. Unit cost increase of \$0.10 due to higher energy price assumptions

(e) Estimate, assuming a CDN \$0.82 for 05, \$0.80 for 06, and 0.72 for 09



Rising costs are an industry-wide issue



Note: Brook Hunt 2004 forecasts adjusted to reflect most recent Inco forecasts for 2004 production by producer. 2004 actual Currency fx, fuel and metals prices have been used where available. Note: Production costs are weighted average of company operations for own mine source only – do not include purchased feed.

INGO

Inco advantages Strong existing operations Profitable growth – one of the best growth profiles in the industry



New dam at PT Inco will enable us to increase production and reduce energy supply risk in "dry" years



Larona River



- Increasing hydroelectric capacity by 90 megawatts to 365 megawatts
- Enabling us to produce about 200 million pounds of nickel per year by 2009 and reduce nickel unit cash costs by \$0.10-to-\$0.15 a pound from 2004 level









50,000 tonne-per-annum \$920 million Voisey's Bay project in Newfoundland and Labrador remains six months ahead of its original schedule



Money-forward returns from January 2003 of over 15% at \$3.00 a pound nickel

We began mining during second quarter at our Phase One 50,000-tonne-a-year, \$920 million Voisey's Bay project...



Voisey's Bay - shovel and truck at Ovoid

Voisey's Bay - flotation area, concentrator

...and started up the concentrator last month









Key near-term Voisey's Bay milestones

October - opening of demonstration plant November - first concentrate shipment Early 2006 - first finished nickel from concentrate



Voisey's Bay life-of-mine cash costs through to finished product, after by-product credits, are estimated at \$1.10-\$1.15/pound



Assumptions: \$7.00/pound cobalt, \$0.90/pound copper and \$0.66 Canadian dollar



Goro is among the world's highest grade and largest leachable nickel laterite deposits

- Increased estimated mineral reserves by 66% as of December 31, 2004 to 95 million tonnes of estimated proven and probable mineral reserves
- Excellent grades:
 - Averaging 1.53% nickel and 0.12% cobalt in proven and probable mineral reserves
- 55 million tonnes of estimated measured and indicated mineral resources
- 20-year mine plan
- Initial annual capacity:
 - 60,000 tonnes of nickel
 - 4,300-to-5,000 tonnes of cobalt
- Can be expanded many times
- Will supply the growing market for decades to come





Engineering of Goro project is about 55% complete

- Began work on the quarry, camp rehabilitation and extension, and geotechnical drilling for earthworks
- Test mine is essentially complete
 - Validated geological modeling
 - Providing information to confirm fleet productivity and metallurgical characteristics of the ore



Goro – quarry sedimentation pond



We commenced construction of processing plant modules at two major fabrication yards in the Philippines



Reduction in peak onsite workforce
Better control over quality and scheduling
Reduce currency risk







INCO

Our construction leadership team is in place on site and we made good progress with permitting during the quarter

- Received necessary permits for all work areas in construction area
- Awarding \$200 million of contracts – about half to local companies – and have started full construction



Goro - quarry bench



Like many projects worldwide, we're experiencing input cost pressures and we're taking steps to mitigate and offset them



Goro – concrete batching in foreground; process plant site in background



Goro – mining on 170 bench

Cost efficiencies from modularization
Already purchased items like autoclaves and structural steel



We've optimized design and engineering at Goro

- Focused on port and tailings storage areas
- Reduced plant footprint by over 50%
- Optimized risk profile, environmental impact and maintenance requirements



Previous Layout

Current Layout



Total escalated capital cost remains at \$1.878 billion at minus 5%-to-plus 15% confidence level; includes \$42 million in escalation



Inco's internal rate of return on Goro project expected to be equivalent to our long-term, after-tax, weighted average cost of capital of 9-to-10% at a \$1.878 billion mine, process plant and infrastructure capital cost, after non-cash charge, and using long-term prices of \$3 a pound for nickel and \$7 a pound for cobalt



We expect unit cash operating costs for Goro of \$1.10-to-\$1.15 per pound of nickel in oxide, assuming \$7 a pound cobalt

Total nickel unit costs of about \$2 a pound, including depreciation and amortization



With Goro on stream in 2009, our cash flow generation will be even stronger

Goro's cash flow from operations in 2009, before changes in working capital (\$ millions) 490 385 280 195 Nickel price (\$/lb) 3.50 4.50 5.50 6.50 Cobalt price (\$/lb) 9.00 10.00 11.00 12.00







INCO

Timing of Goro \$1.878 billion capex (millions of dollars)

	1 Jul/01 to 31 Dec/04*	2005	2006	2007	2008	2009	Total
Mine, process plant & infrastructure	286	395	835	330	32	- 1	1,878
Inco's Funding Requirement** afte \$510 million Girardin Act & with	r						
a 21% partner	286	70	525	100	25	-	1,005

* After non-cash charge, after taxes and minority interest, of \$191 million

** Reflects Inco meeting the Provinces of New Caledonia's pro-rata capital contributions during construction phase

At Euro €1.20 and Australian \$0.70



Viable implementation schedule and clear project execution plan



 End of year one expect to be at 75% capacity; end of year two 90%
 60,000 tonnes-per-annum of nickel and 4,300-to-5,000 tonnes-per-annum of cobalt life-of-mine capacity In February 2005, as part of an ownership realignment for Goro, the three Provinces of New Caledonia acquired a 10% interest in Goro Nickel through agreements with Inco and a French Government agency, Bureau des Recherches Géologique et Minières (BRGM)



Sumitomo Metal Mining Co. Ltd. and Mitsui & Co., Ltd. acquired 21% of Goro for \$150 million – they are obliged to purchase 21% of Goro's production

 Inco now holds a 69% interest in the Goro project company, with Sumitomo Metal Mining Co. Ltd. and Mitsui & Co. Ltd. owning 21% and the Provinces of New Caledonia a 10% equity interest



Goro – construction camp





Many engineering advances have taken place since first laterite projects in Western Australia

- PAL initially failed not due to technology, but based on how it was applied
- Extensive pilot plant testing for Goro
- Hired experienced people from all of the Australian laterite projects to work on project
- Front end screening facility draws on PT Inco's experience with handling wet laterites
- Bringing together proven technologies in a unique manner and scope
- Opportunity to expand with space left for a fourth autoclave
- After a few years of operations, we'll consider raising nameplate capacity beyond 60,000 tonnes
- Can be expanded many times



Goro Pilot Plant



Time taken on Goro has been time well spent

- Right operating and project teams in place
- Government, local contractor and local community relationships
- Benefited from having purchased many materials before prices increased
- New plant layout reduced quantities of materials required
- Key members of operating team were in place 2½ years before start of production



Inco's asset base remains a sustainable competitive advantage











Our financial position is very strong, enabling us to implement our growth plans



*Substantial portion of convertible debt treated as equity



Strong cash generation in 2005 and 2006

Cash flow from operations, before changes in working capital (\$ millions)



- ↑ \$0.10/lb in LME cash nickel price → ↑ \$23 million in cash flow
 223 million diluted shares
- * at 2005 First Call consensus nickel price of \$7.02/lb; year-to-date average price of \$7.15/lb nickel
 ** at 2006 First Call consensus nickel price of \$6.22/lb

"Our policy continues to be that we do not publicly predict or forecast future nickel prices"



1,500

Inco is on a strong growth path

- Chinese growth potential is real
 Nickel market will remain strong
- Inco strategy
 - Focused on the best metal, nickel
 - Strong operations
 - Great financial foundation
 - Profitable growth
 - Finest markets
 - Enhancing shareholder value



